

# Pharma Software - A Complete Overview

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## ABSTRACT

With the recent advancements in Pharmaceutical Industry, there comes an increased complexity in data and products. In a Pharmaceutical Industry, various aspects are considered simultaneously. So, nowadays various advanced softwares are used to handle these parameters. A Software is a set of programs that tells a computer what tasks it should perform. It consists of a series of code written by a programming language, which is then interpreted by a computer. This process is known as compilation. Thus, it makes our work easier by maintaining all the records and performing necessary calculation and much more. In a pharmaceutical industry variety of software are used as the tasks that needs to be performed are also of various types. For example, Record keeping of a Batch of Tablet in a manufacturing section, Quality Control Test Results, Regulatory Management, Marketing And Sales Data Handling, Clinical Trial Data Management, etc. Sometimes, a single software is used and sometimes a combination of two or more are used. There are roughly 19 types of software used in the whole Pharmaceutical Industry, and among them various companies have their wide range of products. Currently, after the implementation of GMP, GLP and GCP, the use of the software has marginally increased.

**Keywords:** Pharmaceutical, Software, Industry, Recent software, Pharma- Industry

## INTRODUCTION

The pharmaceutical industry is one of the most regulated and complex industries, and the development of new drugs requires a significant amount of time, resources, and expertise. In recent years, software has

become an essential tool for the pharmaceutical industry, as it enables companies to manage data, streamline processes, and ensure compliance with regulatory requirements. The use of software has transformed every aspect of the pharmaceutical value chain, from drug discovery and development to clinical trials and post-marketing surveillance. This has significantly improved productivity, efficiency, and accuracy, allowing companies to bring innovative new drugs to market faster and more cost-effectively. In this context, the justification for the use of software in the pharma industry is clear, as it is essential to support the complex and highly regulated nature of drug development and commercialization. Each type of software serves a specific purpose, and companies may use a combination of different types of software to manage their operations.

In recent years, the use of software has become increasingly important in the pharmaceutical industry, as it enables companies to manage data, streamline processes, and ensure compliance with regulatory requirements. Software applications have transformed every aspect of the pharmaceutical value chain, from drug discovery and development to clinical trials and post-marketing surveillance. This has significantly improved productivity, efficiency, and accuracy, allowing companies to bring innovative new drugs to market faster and more cost-effectively. The integration of software into the pharmaceutical industry has revolutionized the way companies operate and has become

an essential tool for the success of the industry. This paper will explore the various software applications used in the pharma industry, their benefits, and their impact on the development and commercialization of new drugs.

The use of software in the pharmaceutical industry is not limited to just one area but encompasses a wide range of applications. Electronic Data Capture (EDC) is used for the collection, management, and analysis of clinical trial data, enabling researchers to analyse data in real-time, identify trends, and make informed decisions. Clinical Trial Management Systems (CTMS) are used to manage the administrative aspects of clinical trials, including study protocols, budgeting, and recruitment. Pharmacovigilance Systems are used to monitor the safety and efficacy of drugs after they are on the market, including adverse event reporting, signal detection, and risk management. Electronic Document

Management Systems (EDMS) are used to manage regulatory compliance, including document creation, review, and approval. The use of software in the pharmaceutical industry has numerous benefits. One of the primary benefits is improved efficiency, as software applications can automate repetitive tasks and streamline processes. This can save time and reduce errors, allowing companies to bring new drugs to market faster and more cost-effectively. Software also improves data management, allowing researchers to collect, store, and analyse data in real-time, enabling faster and more accurate decision-making. Additionally, software enhances compliance with regulatory requirements, which are essential for drug development and commercialization. I have used GPT-3.5, a language model developed by OpenAI with a knowledge cutoff of September 2021, to assist us in generating some of the texts for this review paper.

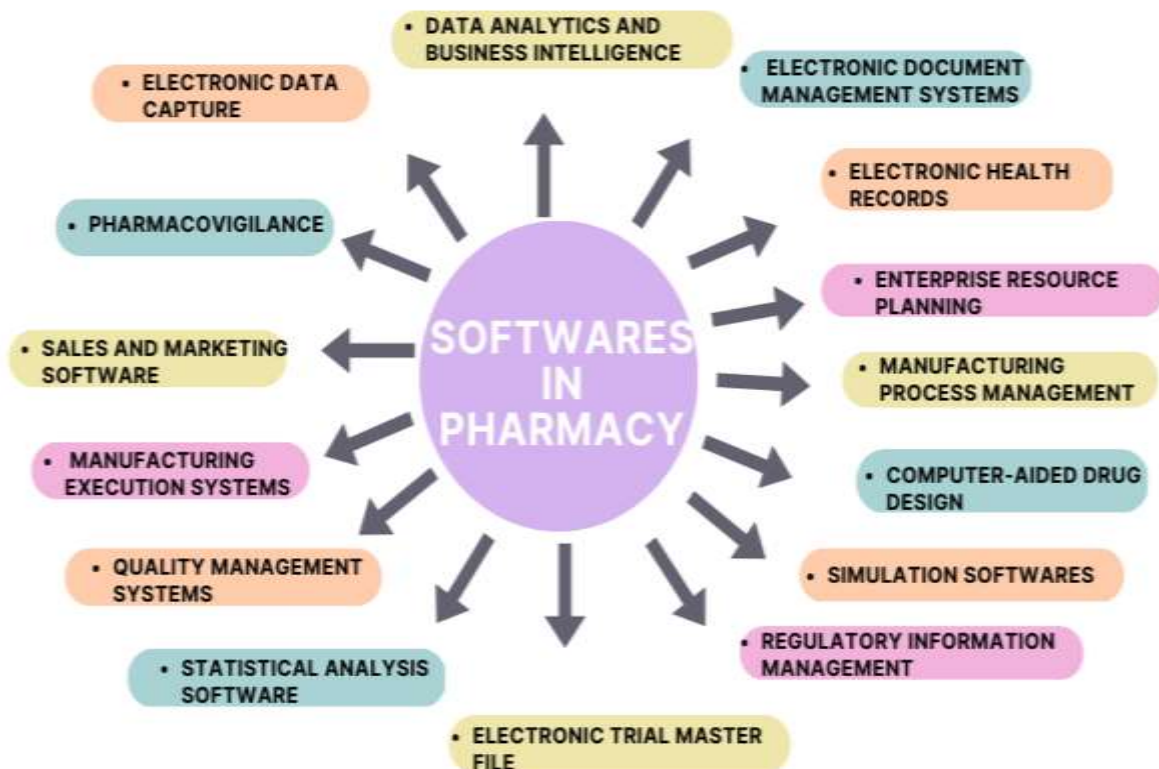


Fig 1: Types of Software used in Pharmaceutical Industry

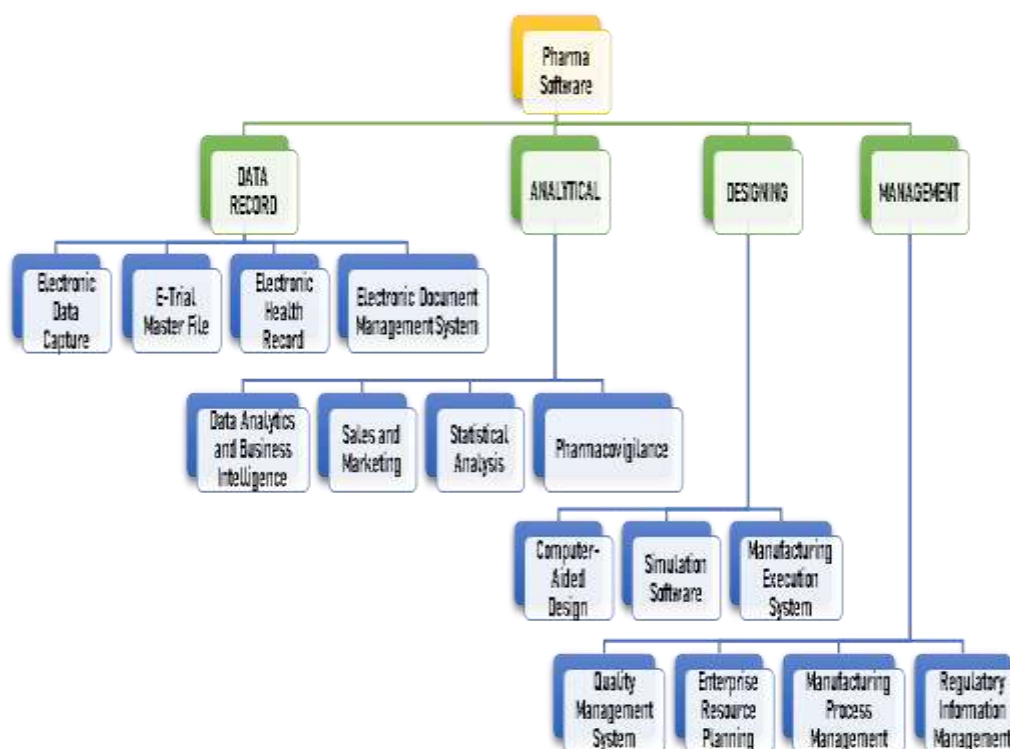


Fig 2: Classification of Software in Pharmaceutical Industry

1) **Electronic Data Capture (EDC):** It is a type of software used in the field of clinical research to collect and manage electronic data from clinical trials. It is generally used to replace traditional paper-based data capture methods, which can be time-consuming and error-prone. EDC software is designed to capture data directly from clinical trial participants and to store it in a secure and organized manner. It allows researchers to collect, monitor, and manage data in real-time, which can lead to improved efficiency and faster results in clinical trials. Clinical trial data are collected, managed, and analysed using the EDC software. Clinical Trial Management Systems (CTMS) and Clinical Data Management Systems (CDMS) are frequently used in collaboration with EDC. Some EDC Software used in Pharmaceutical Industry are-

a) Oracle Health Sciences Clinical: Oracle Health Sciences Clinical is a CTMS

software that provides end-to-end management of clinical trials, including study planning, monitoring, and reporting. It offers a variety of features, including data management, monitoring and compliance tracking, financial management, and site management.

- b) Medidata CTMS: Medidata CTMS is a cloud-based CTMS software that offers study management, site monitoring, and data tracking features. It also provides real-time analytics and reporting, allowing for better visibility and decision-making during the trial process.
- c) BioClinica CTMS: BioClinica CTMS is a CTMS software that provides study planning, management, and tracking features. It also includes financial management capabilities, including budget tracking and invoicing.
- d) Veeva Vault CTMS: Veeva Vault CTMS is a cloud-based CTMS software that offers features such as study planning and management, site monitoring, and data tracking. It also

- includes financial management capabilities, including budget planning and tracking.
- e) **Clinical Conductor CTMS:** Clinical Conductor CTMS is a CTMS software that provides study management, site management, and financial management features. It also includes features such as document management and compliance tracking.
- 2) Electronic Document Management Systems (EDMS):** EDMS software is used to handle and store electronic documents, such as standard operating procedures (SOPs), regulatory filings, and other documents pertaining to drug development and production. Some of the commonly used EDMS software in the pharmaceutical industry include:
- a) **Veeva Vault:** Veeva Vault is a cloud-based EDMS platform that enables pharmaceutical companies to manage their documents, data, and processes in a secure and compliant manner. It offers features such as document control, collaboration, audit trails, and compliance tracking.
- b) **Documentum:** Documentum is an enterprise content management system that enables organizations to manage their content and processes in a unified platform. It offers features such as document management, records management, workflow automation, and compliance tracking.
- c) **OpenText:** OpenText is an enterprise information management software that offers a range of solutions for managing content, processes, and information. It offers features such as document management, records management, archiving, and compliance tracking.
- d) **SharePoint:** SharePoint is a web-based collaboration and document management platform developed by Microsoft. It offers features such as document management, workflow automation, version control, and compliance tracking.
- e) **MasterControl:** MasterControl is a cloud-based quality management system that enables pharmaceutical companies to manage their documents, processes, and quality in a compliant manner. It offers features such as document control, change management, audit trails, and compliance tracking.
- 3) Pharmacovigilance Software:** ADRs and other safety-related information are tracked and monitored using pharmacovigilance software. Pharmacovigilance is a part of Clinical Trials, it falls under Phase-IV or Post-Marketing Surveillance. Pharmacovigilance software is used in the field of drug safety to manage adverse events and report potential safety issues related to pharmaceutical products. Some examples of Pharmacovigilance Software are:
- a) **Oracle Argus:** Oracle Argus is a pharmacovigilance software that offers features such as case management, signal detection, risk management, and regulatory compliance. It is widely used by pharmaceutical companies and regulatory agencies around the world.
- b) **ArisGlobal Safety:** ArisGlobal Safety is a cloud-based pharmacovigilance software that provides case management, signal detection, and regulatory compliance features. It also includes features such as product labeling management, medical coding, and adverse event reporting.
- c) **VigiFlow:** VigiFlow is a pharmacovigilance software developed by the World Health Organization (WHO) that is used by national pharmacovigilance centers and regulatory agencies around the world. It offers features such as case management, signal detection, and adverse event reporting.
- d) **AB Cube:** AB Cube is a pharmacovigilance software that offers case management, signal detection, and regulatory compliance features. It also

- includes features such as data analytics and visualization, allowing for better insight into adverse event data.
- e) PVWorks: PVWorks is a pharmacovigilance software that provides case management, signal detection, and regulatory compliance features. It is designed to be easy to use and includes features such as automated workflow management and built-in reporting capabilities.
  - f) These are just a few examples of pharmacovigilance software available on the market. When selecting a pharmacovigilance software, it's important to consider factors such as the size and complexity of the pharmacovigilance system, the specific features needed, and the budget.
- 4) Manufacturing Execution Systems (MES):** MES software is utilised for batch processing, equipment monitoring, and quality control in the manufacturing process. They are computer-based systems used in manufacturing to manage and monitor the production process. MES software typically provides real-time data collection, analysis, and management of manufacturing operations, and helps manufacturers to improve productivity, reduce waste, and increase profitability.
- a) Siemens Opcenter: Siemens Opcenter (formerly known as Camstar) is a MES software suite that offers features such as production planning, shop floor control, quality management, and data analytics. It is widely used in industries such as electronics, medical devices, and aerospace.
  - b) SAP Manufacturing Execution: SAP Manufacturing Execution is a MES software solution that offers features such as production scheduling, quality management, inventory management, and data analytics. It is designed for use in a wide range of industries, including automotive, consumer products, and high-tech manufacturing.
  - c) Wonderware MES: Wonderware MES is a MES software solution that offers features such as production planning, scheduling, shop floor control, and quality management. It is designed for use in a wide range of industries, including food and beverage, pharmaceuticals, and chemicals.
  - d) ABB Ability Manufacturing Operations Management: ABB Ability Manufacturing Operations Management is a MES software solution that offers features such as production planning, shop floor control, quality management, and data analytics. It is designed for use in industries such as metals, mining, and pulp and paper.
  - e) Rockwell Automation FactoryTalk ProductionCentre: Rockwell Automation FactoryTalk ProductionCentre is a MES software solution that offers features such as production scheduling, shop floor control, quality management, and data analytics. It is designed for use in industries such as automotive, consumer products, and pharmaceuticals.
- 5) Enterprise Resource Planning (ERP) Systems:** ERP software is used to control corporate processes and activities, such as inventory control, supply chain management, and financial management. Some of the commonly used ERP software in the pharmaceutical industry include:
- a) SAP: SAP is an enterprise software platform that offers a range of solutions for managing business operations, including manufacturing, supply chain management, finance, and human resources. It is widely used in the pharmaceutical industry and offers features such as batch management, quality control, and compliance tracking.
  - b) Oracle ERP: Oracle ERP is an enterprise software suite that offers a range of solutions for managing business operations, including manufacturing,

- supply chain management, finance, and human resources. It is used in the pharmaceutical industry and offers features such as inventory management, batch tracking, and compliance tracking.
- c) **Microsoft Dynamics:** Microsoft Dynamics is an enterprise software suite that offers a range of solutions for managing business operations, including manufacturing, supply chain management, finance, and human resources. It is used in the pharmaceutical industry and offers features such as inventory management, batch tracking, and compliance tracking.
  - d) **Infor ERP:** Infor ERP is an enterprise software suite that offers a range of solutions for managing business operations, including manufacturing, supply chain management, finance, and human resources. It is used in the pharmaceutical industry and offers features such as inventory management, batch tracking, and compliance tracking.
  - e) **Epicor ERP:** Epicor ERP is an enterprise software suite that offers a range of solutions for managing business operations, including manufacturing, supply chain management, finance, and human resources. It is used in the pharmaceutical industry and offers features such as inventory management, batch tracking, and compliance tracking.
- 6) Computer-Aided Design (CAD) Software:** Drug delivery systems, such as inhalers, injectors, and transdermal patches, are designed and developed using CAD software. CADD stands for Computer-Aided Drug Design. It is a process that involves the use of computer software to design and develop new drugs or to optimize existing drug compounds. CADD uses various computational techniques to analyse and model the interactions between drug molecules and biological targets, such as proteins or enzymes. The goal of CADD is to identify drug candidates with optimal properties such as high potency, selectivity, and bioavailability, while minimizing side effects and toxicity.
- a) **Schrödinger:** Schrödinger is a suite of software programs that includes tools for molecular modelling, virtual screening, and drug design. It is used in a wide range of drug discovery applications, including target identification, hit discovery, and lead optimization.
  - b) **MOE (Molecular Operating Environment):** MOE is a suite of software programs that includes tools for molecular modelling, simulation, and visualization. It is commonly used in drug discovery applications such as protein-ligand docking, molecular dynamics simulations, and pharmacophore modelling.
  - c) **Discovery Studio:** Discovery Studio is a suite of software programs that includes tools for molecular modelling, simulation, and analysis. It is used in drug discovery applications such as protein-ligand docking, virtual screening, and homology modelling.
  - d) **Open Eye:** Open Eye is a suite of software programs that includes tools for molecular modelling, visualization, and analysis. It is commonly used in drug discovery applications such as virtual screening, molecular docking, and molecular dynamics simulations.
  - e) **Accelrys:** Accelrys is a suite of software programs that includes tools for molecular modelling, simulation, and analysis. It is used in drug discovery applications such as protein-ligand docking, molecular dynamics simulations, and QSAR modelling.
- 7) Quality Management Systems (QMS):** Over the whole product life cycle, QMS software is utilised to manage and control the quality of pharmaceutical products. This encompasses activities like document control, management of deviations and non-conformances, and change control. There are several

Quality Management System (QMS) software options available for the pharmaceutical industry, some of them are as follows:

- a) **Master Control:** Master Control is a QMS software designed for regulated industries, including pharmaceuticals. It includes modules for document control, training management, CAPA, change control, audits, and more.
- b) **EtQ Reliance:** EtQ Reliance is a cloud-based QMS software that includes modules for risk management, document control, change management, audits, CAPA, and more. It is designed to meet the specific needs of regulated industries, including pharmaceuticals.
- c) **SAP QM:** SAP QM is an integrated QMS software that includes modules for quality planning, inspection management, CAPA, and more. It is designed to work with SAP's enterprise resource planning (ERP) software, providing a comprehensive solution for managing quality across the enterprise.
- d) **AssurX:** AssurX is a QMS software designed for regulated industries, including pharmaceuticals. It includes modules for document control, training management, CAPA, change control, and more.
- e) **Pilgrim Quality Solutions:** Pilgrim Quality Solutions is a cloud-based QMS software that includes modules for document control, training management, CAPA, change control, audits, and more. It is designed to meet the specific needs of regulated industries, including pharmaceuticals.

- 8) Regulatory Information Management (RIM):** Regulatory submissions to regulatory bodies like the FDA are managed and submitted using RIM software. This comprises activities including product registration, clinical trial application filing, and electronic regulatory document submission. Some of the commonly used RIM systems in

the pharmaceutical industry are as follows

- a) **ArisGlobal RIMS:** ArisGlobal RIMS is a cloud-based regulatory information management system designed to help pharmaceutical companies manage regulatory information and compliance. It offers features such as document management, submission tracking, and compliance reporting.
  - b) **Veeva Vault RIM:** Veeva Vault RIM is a cloud-based regulatory information management system designed to help pharmaceutical companies manage regulatory information and compliance. It offers features such as document management, submission tracking, and compliance reporting.
  - c) **ISI Regulatory Suite:** ISI Regulatory Suite is a regulatory information management system designed to help pharmaceutical companies manage regulatory information and compliance. It offers features such as document management, submission tracking, and compliance reporting.
  - d) **Samarind RMS:** Samarind RMS is a regulatory information management system designed to help pharmaceutical companies manage regulatory information and compliance. It offers features such as document management, submission tracking, and compliance reporting.
  - e) **Lorenz Docubridge:** Lorenz Docubridge is a regulatory information management system designed to help pharmaceutical companies manage regulatory information and compliance. It offers features such as document management, submission tracking, and compliance reporting.
- 9) Electronic Trial Master File (eTMF) software:** Electronic Trial Master File (eTMF) software is a type of software used in the pharmaceutical industry to manage clinical trial documentation. The eTMF is a digital version of the traditional paper-based Trial Master File

(TMF), which is a collection of essential documents that are generated or collected during a clinical trial. Some of the most commonly used eTMF software solutions include:

- a) Master Control eTMF: Master Control eTMF is a web-based software solution that enables organizations to manage their TMF electronically. It includes features such as document management, audit trails, reporting, and analytics.
  - b) SureClinical eTMF: SureClinical eTMF is a cloud-based solution that provides end-to-end management of the TMF. It includes features such as document management, digital signatures, and audit trails.
  - c) Phlexglobal PhlexEview: PhlexEview is a cloud-based eTMF software solution that provides document management, collaboration tools, and reporting features. It is designed to meet regulatory requirements and is suitable for use across multiple geographies and languages.
  - d) eTMF Connect: eTMF Connect is a cloud-based software solution that provides document management, version control, and collaboration tools. It includes features such as audit trails and reporting, and can be integrated with other systems such as CTMS and EDC.
- a) SAS: SAS (Statistical Analysis System) is one of the most widely used statistical analysis software in the pharmaceutical industry. It provides a range of statistical analysis techniques and tools for data mining, predictive modelling, and clinical trials analysis.
  - b) R: R is a free and open-source statistical software that is widely used in the pharmaceutical industry. It provides a comprehensive range of statistical analysis techniques and tools for data visualization, data analysis, and machine learning.
  - c) SPSS: SPSS (Statistical Package for the Social Sciences) is a software package for statistical analysis and data management. It is widely used in the pharmaceutical industry for analysing clinical trial data and making decisions based on the results.
  - d) JMP: JMP is a statistical analysis software developed by SAS Institute. It provides a range of statistical analysis tools and techniques for data visualization, data analysis, and predictive modelling.
  - e) STATA: STATA is a statistical analysis software widely used in the pharmaceutical industry for data analysis and visualization. It provides a range of statistical techniques for analyzing data from clinical trials, observational studies, and epidemiological studies.
  - f) MedCalc: MedCalc is a statistical analysis software used in the pharmaceutical industry for statistical analysis and graphical presentation of data. It is particularly useful for analyzing data from clinical trials and epidemiological studies.

#### **10) Statistical Analysis Software:**

Preclinical and clinical study data from clinical trials are analysed and interpreted using statistical analysis software. Statistical analysis software is an essential tool in the pharmaceutical industry for analysing and interpreting complex data generated during the drug development process. The software allows researchers and statisticians to identify trends, patterns, and relationships in the data and make informed decisions based on the results. Some of the commonly used statistical analysis software in the pharmaceutical industry include:

**11) Simulation Software:** To model and mimic the behaviour of pharmaceutical products and production processes, simulation software is utilised. This can assist in spotting possible problems and streamlining the production process. Simulation software is used in the



pharmaceutical industry for various purposes such as drug discovery, pharmacokinetic modelling, clinical trial design, and process optimization. Some of the commonly used simulation software in the pharmaceutical industry include:

- a) GastroPlus: GastroPlus is a simulation software used for pharmacokinetic modelling and predicting drug absorption, distribution, metabolism, and excretion (ADME) properties. It is widely used in the drug discovery and development process to optimize drug formulations and dosing regimens.
- b) Simcyp: Simcyp is a simulation software used for pharmacokinetic and pharmacodynamic modelling. It is used to predict the pharmacokinetics of drugs in various populations such as infants, children, pregnant women, and the elderly.
- c) Arena: Arena is a simulation software used for modelling and analyzing complex processes in the pharmaceutical industry. It is used for process optimization, supply chain management, and clinical trial design.
- d) ADAPT: ADAPT (Advanced Dose-Response Analysis Prediction Tool) is a simulation software used for pharmacokinetic and pharmacodynamic modelling. It is used to analyse clinical trial data and optimize drug dosing regimens.
- e) Virtual Cell: Virtual Cell is a simulation software used for modelling biological systems. It is used to simulate cellular processes and drug interactions in the body.
- f) MATLAB: MATLAB is a simulation software used for mathematical modelling and analysis. It is widely used in the pharmaceutical industry for modelling complex systems and analyzing data from clinical trials.

**12) Sales and Marketing Software:** CRM, sales forecasting, and market analysis are just a few of the sales and marketing

tasks that are managed by sales and marketing software.

- a) Veeva CRM: Veeva CRM is a customer relationship management (CRM) software designed specifically for the life sciences industry. It is used by pharmaceutical companies to manage their sales and marketing operations, including lead and opportunity management, account planning, and sample tracking.
- b) Salesforce Health Cloud: Salesforce Health Cloud is another CRM software designed for healthcare and life sciences organizations. It provides features such as patient management, care coordination, and patient engagement.
- c) Marketo: Marketo is a marketing automation software that is used by many industries, including the pharmaceutical industry. It provides features such as lead management, email marketing, and social media marketing.
- d) Adobe Experience Manager: Adobe Experience Manager is a digital asset management (DAM) software that is used by many industries, including the pharmaceutical industry. It provides features such as content management, workflow automation, and digital rights management.
- e) SAP Sales Cloud: SAP Sales Cloud is a sales force automation (SFA) software that is used by many industries, including the pharmaceutical industry. It provides features such as lead management, opportunity management, and order management.
- f) QlikView: QlikView is a business intelligence and data analytics software that is used by many industries, including the pharmaceutical industry. It provides features such as data visualization, data exploration, and predictive analytics.

**13) Data Analytics and Business Intelligence (BI) Software:** Clinical trial data and sales data are just two examples of the kinds of enormous

datasets that may be analysed and understood using data analytics and BI software. This can aid in spotting trends and patterns and helping to guide commercial decisions. Data analytics and business intelligence (BI) software are used in the pharmaceutical industry to analyse large volumes of data and gain insights into the performance of various business processes. Some of the examples of data analytics and BI software commonly used in the pharmaceutical industry:

- a) Tableau: Tableau is a data visualization and analytics software that is used by many industries, including the pharmaceutical industry. It allows users to create interactive visualizations and dashboards from various data sources, enabling quick and easy data analysis.
  - b) SAP BusinessObjects: SAP BusinessObjects is a BI software that is used by many industries, including the pharmaceutical industry. It provides features such as reporting, dashboards, and data exploration, allowing users to gain insights into various business processes.
  - c) SAS: SAS is a data analytics software that is used by many industries, including the pharmaceutical industry. It provides advanced analytics and data visualization capabilities, enabling users to gain insights into complex data sets.
  - d) IBM Cognos Analytics: IBM Cognos Analytics is a BI software that is used by many industries, including the pharmaceutical industry. It provides features such as reporting, dashboards, and data exploration, allowing users to gain insights into various business processes.
  - e) Microsoft Power BI: Microsoft Power BI is a data analytics and visualization software that is used by many industries, including the pharmaceutical industry. It provides features such as data visualization, data modelling, and data exploration, enabling users to gain insights into various business processes.
  - f) Oracle Business Intelligence: Oracle Business Intelligence is a BI software that is used by many industries, including the pharmaceutical industry. It provides features such as reporting, dashboards, and data exploration, allowing users to gain insights into various business processes.
- 14) Electronic Health Records (EHR) Software:** EHR software is used to maintain patient health records, including medical histories, test findings, and medication histories. EHR software are also used to manage patient data related to clinical trials, drug safety, and pharmacovigilance. Some of the examples of EHR software used in the pharmaceutical industry are as follows:
- a) OpenClinica: OpenClinica is an open-source EHR software used in the pharmaceutical industry to manage clinical trial data. It provides features such as electronic data capture, clinical data management, and reporting.
  - b) Oracle Health Sciences InForm: Oracle Health Sciences InForm is an EHR software used in the pharmaceutical industry to manage clinical trial data. It provides features such as electronic data capture, clinical data management, and reporting.
  - c) Medidata Rave: Medidata Rave is an EHR software used in the pharmaceutical industry to manage clinical trial data. It provides features such as electronic data capture, clinical data management, and reporting.
  - d) EDC Vault: EDC Vault is an EHR software used in the pharmaceutical industry to manage clinical trial data. It provides features such as electronic data capture, clinical data management, and reporting.
  - e) BioClinica EDC: BioClinica EDC is an EHR software used in the pharmaceutical industry to manage clinical trial data. It provides features such as electronic data capture, clinical data management, and reporting.

## 15) Manufacturing Process Management

**(MPM) Software:** Manufacturing Process Management (MPM) software is used in the pharmaceutical industry to manage the manufacturing processes, from raw material sourcing to finished product delivery. Some examples of MPM software used in the pharmaceutical industry are:

- a) **SAP Manufacturing Execution:** SAP Manufacturing Execution is an MPM software that provides real-time visibility and control over the manufacturing process. It enables users to manage production orders, track material usage, and monitor quality control.
- b) **Camstar Medical Device Suite:** Camstar Medical Device Suite is an MPM software used in the pharmaceutical industry to manage medical device manufacturing. It provides features such as manufacturing process control, quality management, and electronic batch record management.
- c) **MasterControl Manufacturing Excellence:** MasterControl Manufacturing Excellence is an MPM software that provides a centralized platform for managing manufacturing processes. It includes features such as batch record management, electronic device history record (eDHR) management, and process automation.
- d) **Apriso Manufacturing Execution System:** Apriso Manufacturing Execution System is an MPM software that provides real-time visibility and control over the manufacturing process. It includes features such as production management, quality management, and compliance management.
- e) **Werum PAS-X:** Werum PAS-X is an MPM software used in the pharmaceutical industry to manage the manufacturing process for pharmaceutical products. It includes features such as electronic batch record management, production management, and quality management.

## CONCLUSION

In conclusion, software has become an essential tool for the pharmaceutical industry. The use of software in pharma has revolutionized the way companies operate and has significantly improved productivity, efficiency, and accuracy. From drug discovery and development to clinical trials and regulatory compliance, software applications have transformed every stage of the pharmaceutical value chain.

Some of the key software applications used in pharma include Electronic Data Capture (EDC), Clinical Trial Management Systems (CTMS), Pharmacovigilance Systems, and Electronic Document Management Systems (EDMS). These applications help companies manage data, streamline processes, ensure compliance, and make more informed decisions.

The use of software in pharma is expected to continue to grow in the coming years as new technologies and innovations emerge. With the increasing complexity of drug development and the growing demand for personalized medicine, software applications will play an even more critical role in driving innovation and efficiency in the pharmaceutical industry.

### *Declaration by Authors*

**Contribution:** The entire review was conceptualized, designed and conducted by the author. The Author read and approved the final manuscript.

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